

NOTES

THIS GRATE IS ONLY TO BE INSTALLED WHERE APPROVED OR DIRECTED BY COUNCILS ENGINEER

ALL GRILLE STEEL TO BE GRADE 250 STRUCTURAL STEEL TO AS 3678 AND AS 3679

ALL WELDS TO COMPLY WIT AS 1554, WELDING SYMBOLS TO AS 1101.3

GRILLE & HANDLE TO BE HOT DIP GALVANISED TO AS 1650 AFTER FABRICATION

GRILLE TO BE HINGED AT THE SIDE & PADLOCKED AT THE OPPOSITE SIDE USING LOCK TO BE SUPPLIED BY COUNCIL

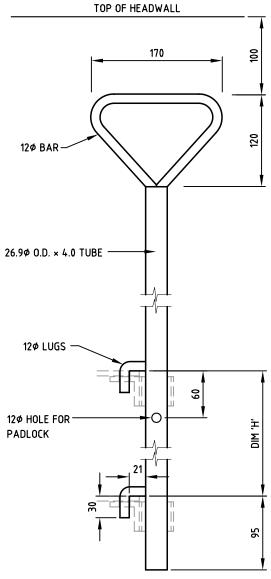
ALL DIMENSIONS ARE mm UNLESS NOTED OTHERWISE

ALL BOLTS TO COMPLY WITH AS 1111

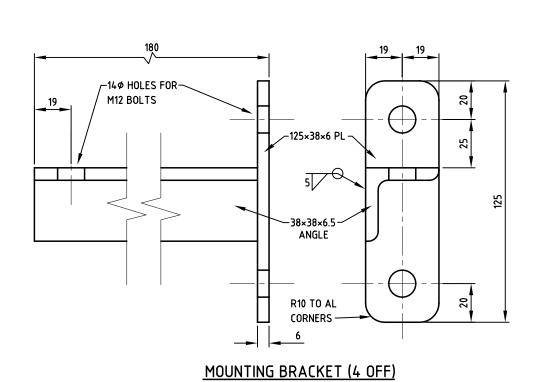
ALL NUTS TO COMPLY WITH AS 1112

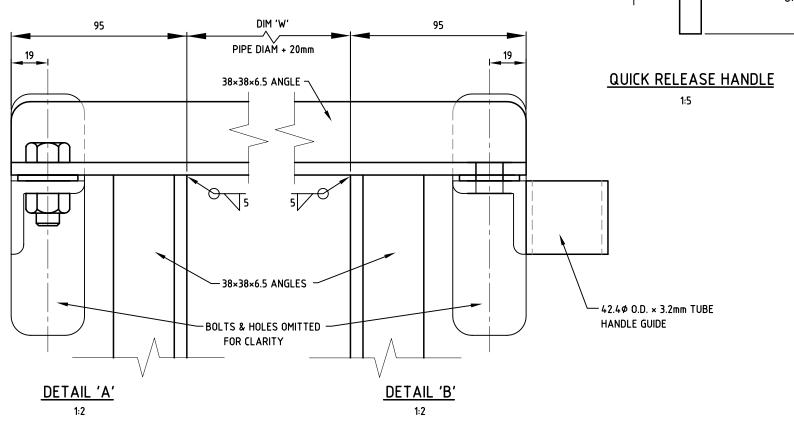
ALL WASHERS TO COMPLY WITH AS 1237

ALL BOLTS, NUTS & WASHERS TO BE GALVANISED TO AS 1214



1:10





В	DRAWINGS ADOPTED FOR ISSUE TO PUBLIC	R.A.E.	5.2004
A	RE-ISSUED	R.A.E.	4.2004
ISSUE	AMENDMENT DETAILS	INITIALS	DATE

TWEED SHIRE COUNCIDESIGN UNIT

COUNCIL OFFICES TUMBULGUM ROAD, MURWILLUMBAH, NEW SOUTH WALES, 2484 MURWILLUMBAH 02 667275 www.tweed.nsw.gov.

	design engineer					DATE	5.2004	PROJECT:		
	DESIGN MANAGER		De Muno			DATE	5.2004			
_	DESIGNED	R.A.E.	2.2004	DESIGN	NO.					
	DRAWN	R.A.E.	2.2004	SURVEY	NO.				DIAN	TITLE:
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7513	HORIZONTAL	DATUM		REDUCTION	RATIO					
∕.au	VERTICAL	DATUM								

STORMWATER STANDARDS

SECURITY GRATE

S.D.105 SHEET 1 OF 1 SHEETS ISSUE A B

0 mm 10 mm 20 mm 30 mm 40 mm 50 mm NOTE: FULL SIZE ON ORIGINAL.

FOR STORMWATER OUTLETS ACAD FILE No G:\TSC STANDARD DRAWINGS\S.D.DRAWINGS\100STORMWATER\S.D.105.DWG